


	Customer : Sample	
	Part Name : Sample	
	Part ID : Sample	
	Date : 03/31/05	
	Units of Measure : Millimeters	
	Technician : Dan	


M_TB1 (Measured Sphere , number of points 381)

	<u>Measured</u>	<u>Nominal</u>	<u>+Tol</u>	<u>-Tol</u>	<u>Dev</u>	<u>Out of Tol</u>
X	00443.455	00443.430	00000.250	-00000.250	00000.025	*****
Center Y	-00459.393	-00459.400	00000.250	-00000.250	00000.007	*****
Z	-00305.270	-00305.270	00000.250	-00000.250	00000.000	*****



M_TB2 (Measured Sphere , number of points 468)

	<u>Measured</u>	<u>Nominal</u>	<u>+Tol</u>	<u>-Tol</u>	<u>Dev</u>	<u>Out of Tol</u>
X	00104.032	00104.020	00000.250	-00000.250	00000.012	*****
Center Y	-00046.454	-00046.470	00000.250	-00000.250	00000.016	*****
Z	-00305.270	-00305.270	00000.250	-00000.250	00000.000	*****


M_TB3 (Measured Sphere , number of points 995)

	<u>Measured</u>	<u>Nominal</u>	<u>+Tol</u>	<u>-Tol</u>	<u>Dev</u>	<u>Out of Tol</u>
X	-00166.230	-00166.190	00000.250	-00000.250	-00000.040	*****
Center Y	-00560.930	-00560.910	00000.250	-00000.250	-00000.020	*****
Z	-00305.265	-00305.270	00000.250	-00000.250	00000.005	*****



M_FA CC #1 (Measured Circle , number of points 79)

	<u>Measured</u>	<u>Nominal</u>	<u>+Tol</u>	<u>-Tol</u>	<u>Dev</u>	<u>Out of Tol</u>
X	00646.365	00646.360	00000.030	-00000.030	00000.005	*****
Center Y	-00274.988	-00275.000	00000.030	-00000.030	00000.012	*****
Z	-00113.975	-00114.000	00000.030	-00000.030	00000.025	***** 


M_CC #2 LH (Measured Circle , number of points 26)

	<u>Measured</u>	<u>Nominal</u>	<u>+Tol</u>	<u>-Tol</u>	<u>Dev</u>	<u>Out of Tol</u>
Center Y	-00379.562	-00379.560	00000.030	-00000.030	-00000.002	*****

M_CC #2 RH (Measured Circle , number of points 29)

	<u>Measured</u>	<u>Nominal</u>	<u>+Tol</u>	<u>-Tol</u>	<u>Dev</u>	<u>Out of Tol</u>
Center Y	-00170.467	-00170.440	00000.030	-00000.030	-00000.027	***** 

M_UP DOWN #2 (Measured Comp Point , number of points 1)

	<u>Measured</u>	<u>Nominal</u>	<u>+Tol</u>	<u>-Tol</u>	<u>Dev</u>	<u>Out of Tol</u>
X	00352.676	00352.680	00000.250	-00000.250	-00000.004	*****
Center Y	-00275.009	-00275.000	00000.250	-00000.250	-00000.009	*****
Z	-00129.330	-00129.330	00000.250	-00000.250	00000.000	*****

M_UP_DOWN #3 LH (Measured Comp Point , number of points 1)